



Critical Challenges. **Practical Solutions.**



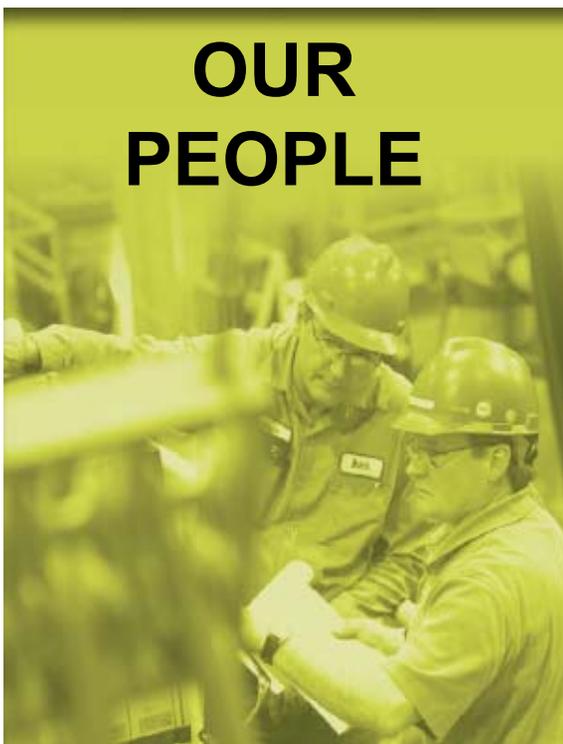
**PRACTICAL SOLUTIONS ...**

RESEARCH AND DEVELOPMENT PROGRAMS, OPPORTUNITIES FOR TECHNOLOGY COMMERCIALIZATION

# OUR ADVANTAGE

WORLD-CLASS CENTERS OF EXCELLENCE ENVIRONMENTAL TECHNOLOGIES

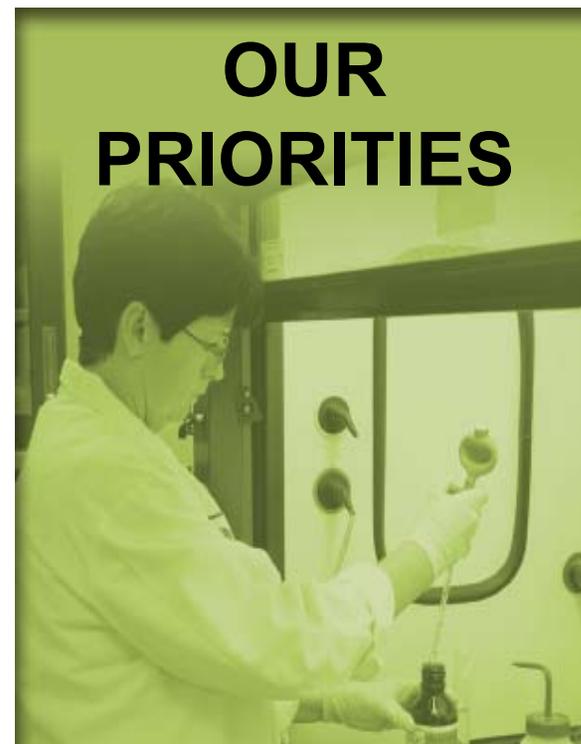
## OUR PEOPLE



## OUR PARTNERSHIPS

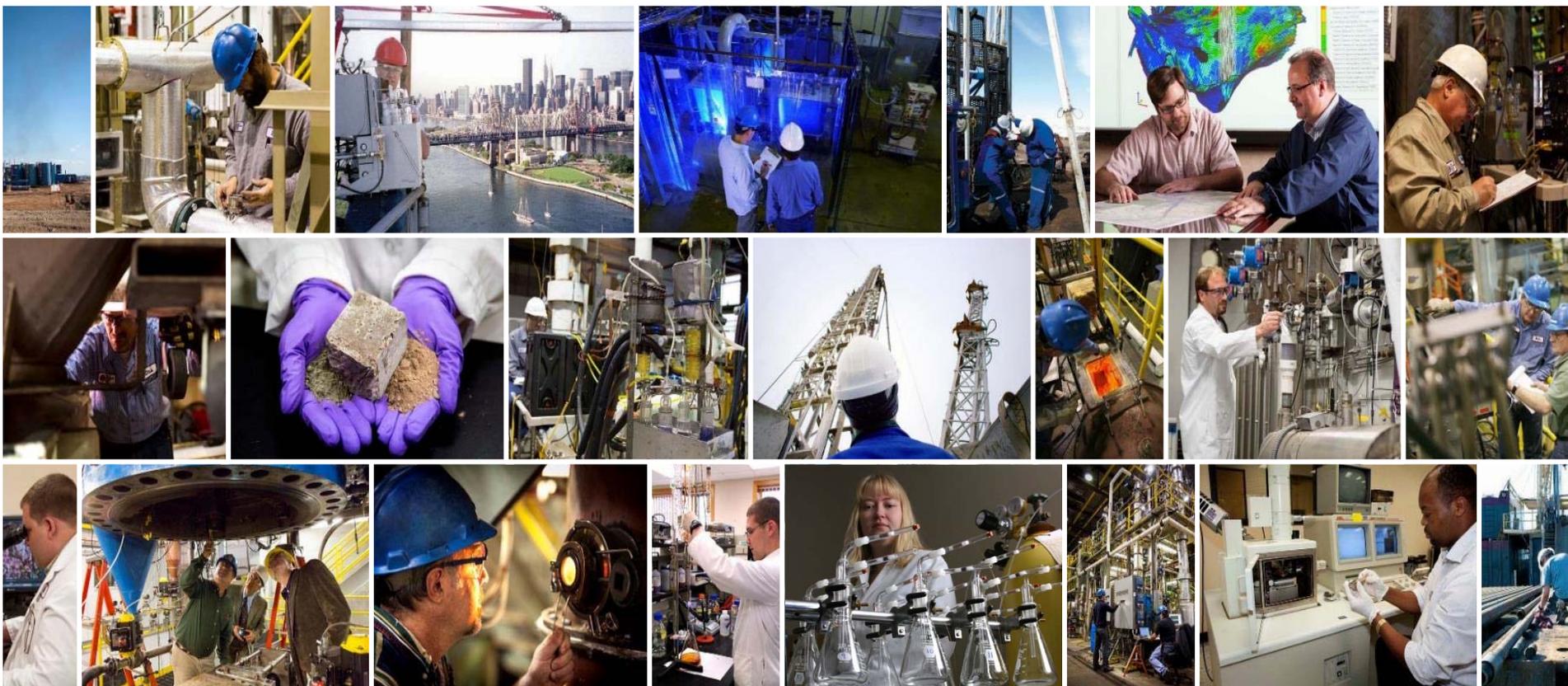


## OUR PRIORITIES



RESEARCH AND DEVELOPMENT PROGRAMS, OPPORTUNITIES FOR TECHNOLOGY COMMERCIALIZATION  
WORLD-CLASS CENTERS OF EXCELLENCE IN ENVIRONMENTAL TECHNOLOGIES  
**DIVERSE EXPERTISE**  
RESEARCH AND DEVELOPMENT PROGRAMS, OPPORTUNITIES FOR TECHNOLOGY COMMERCIALIZATION  
CENTERS OF EXCELLENCE IN ENVIRONMENTAL TECHNOLOGIES

AND CAPABILITIES TO IMPACT THE WORLD



RESEARCH AND DEVELOPMENT PROGRAMS, OPPORTUNITIES FOR TECHNOLOGY COMMERCIALIZATION  
WORLD-CLASS RESEARCH CENTERS OF EXCELLENCE  
ENVIRONMENTAL TECHNOLOGIES

# TOTAL TEAM APPROACH

RESEARCH AND DEVELOPMENT PROGRAMS, OPPORTUNITIES FOR TECHNOLOGY COMMERCIALIZATION  
CENTERS OF EXCELLENCE  
ENVIRONMENTAL TECHNOLOGIES



# SERVING OUR COMMUNITY



Grand Forks Public Schools  
Adopt-a-Family Program



Teacher Workshops



Altru Foundation Spin for Kids Fundraiser



Student Tours



And More!

RESEARCH AND DEVELOPMENT PROGRAMS, OPPORTUNITIES FOR TECHNOLOGY COMMERCIALIZATION  
WORLD-CASE STUDIES  
CENTERS OF EXCELLENCE  
ENVIRONMENTAL TECHNOLOGIES

# CORE VALUES, TO BE...

RESEARCH AND DEVELOPMENT PROGRAMS, OPPORTUNITIES FOR TECHNOLOGY COMMERCIALIZATION  
WORLD-CASE STUDIES  
CENTERS OF EXCELLENCE  
ENVIRONMENTAL TECHNOLOGIES

<b>SAFE</b>	
<b>ETHICAL</b>	
<b>ENGAGED</b>	
<b>EFFECTIVE</b>	
<b>PROFESSIONAL</b>	

# OUR FACILITIES

Fuels of the Future  
& National Center for  
Hydrogen Technology®

High-Bay  
Demonstration

Laboratories

Offices

Technology  
Demonstration

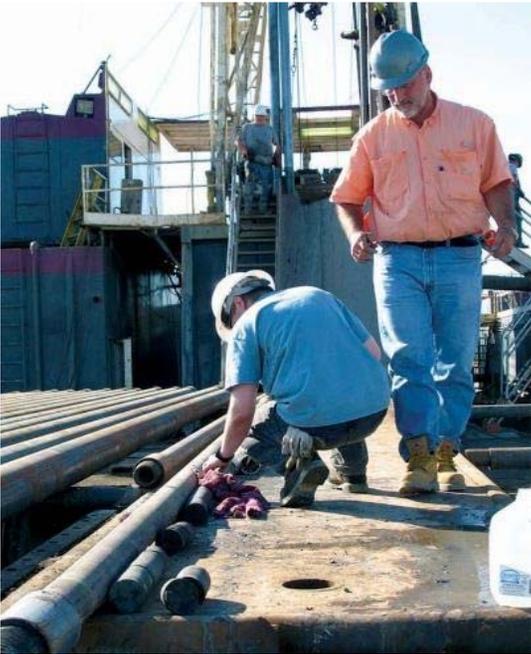
254,000 square feet of facilities.



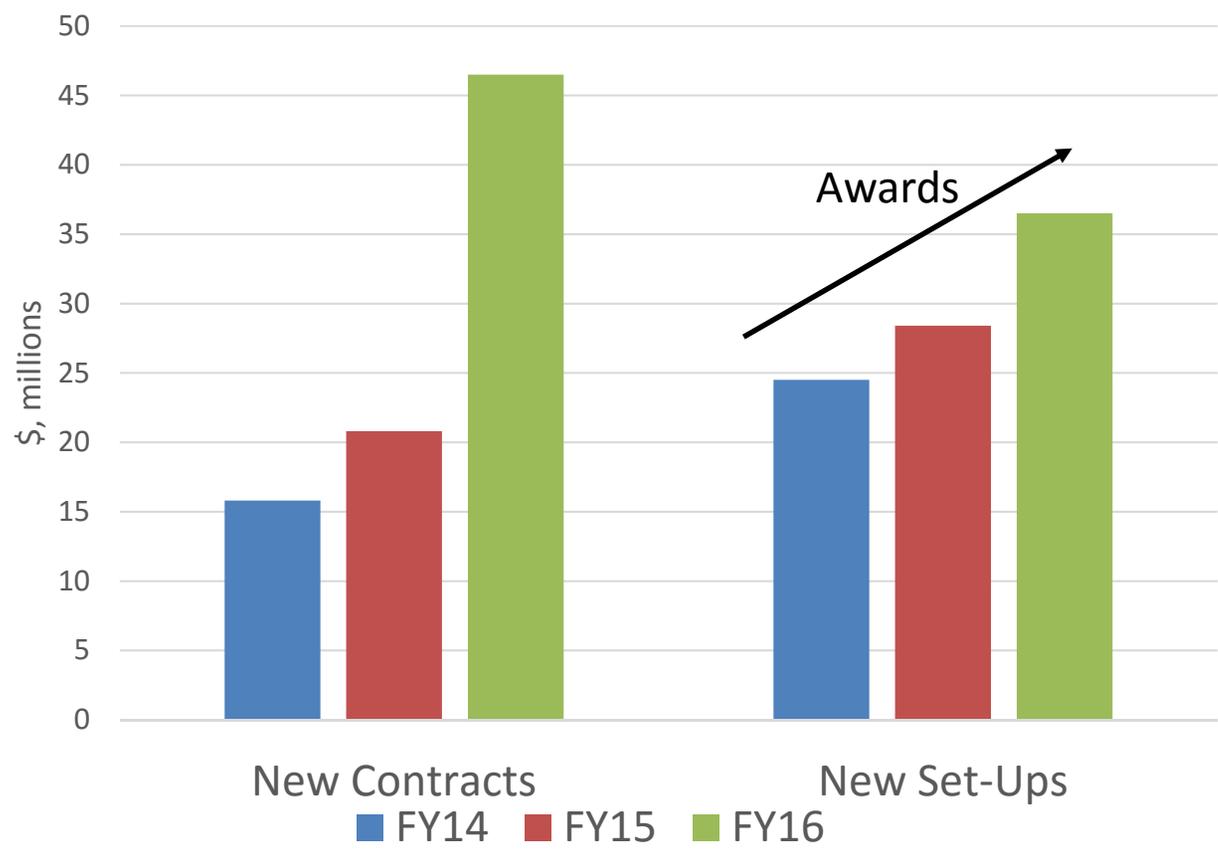
RESEARCH AND DEVELOPMENT PROGRAMS, OPPORTUNITIES, TECHNOLOGY COMMERCIALIZATION  
**IN THE FIELD**  
CENTERS OF EXCELLENCE  
ENVIRONMENTAL TECHNOLOGY

The EERC has conducted numerous field projects throughout North America, including:

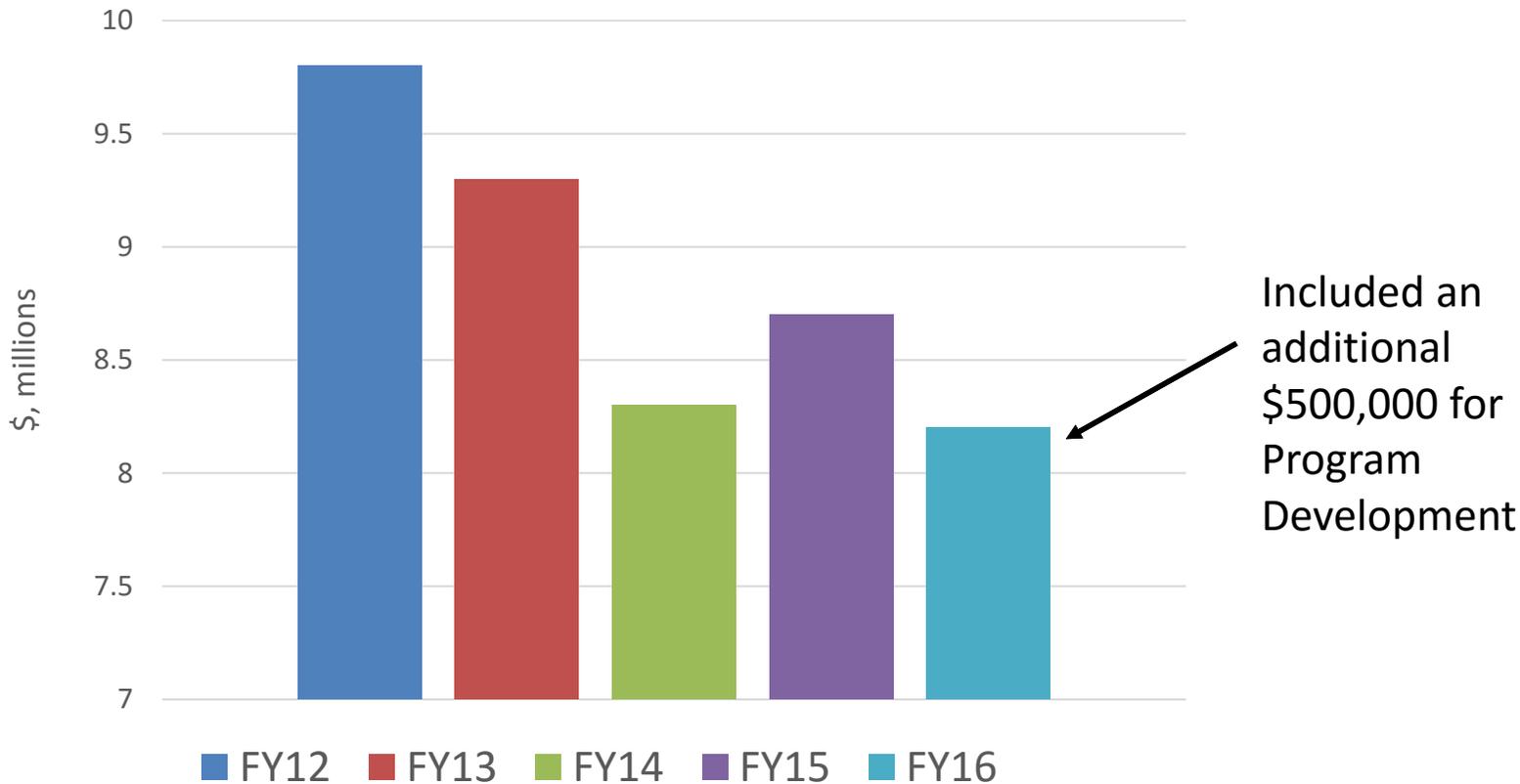
- Power and emission control testing.
- Full-scale carbon sequestration demonstrations.
- Seismic surveys.
- Monitoring, verification, and accounting work for subsurface CO<sub>2</sub> injection.
- Full-scale mercury field tests.
- Installation and testing on full-scale systems.
- Contaminant cleanup and water management.



# SIGNIFICANT REVENUE GROWTH

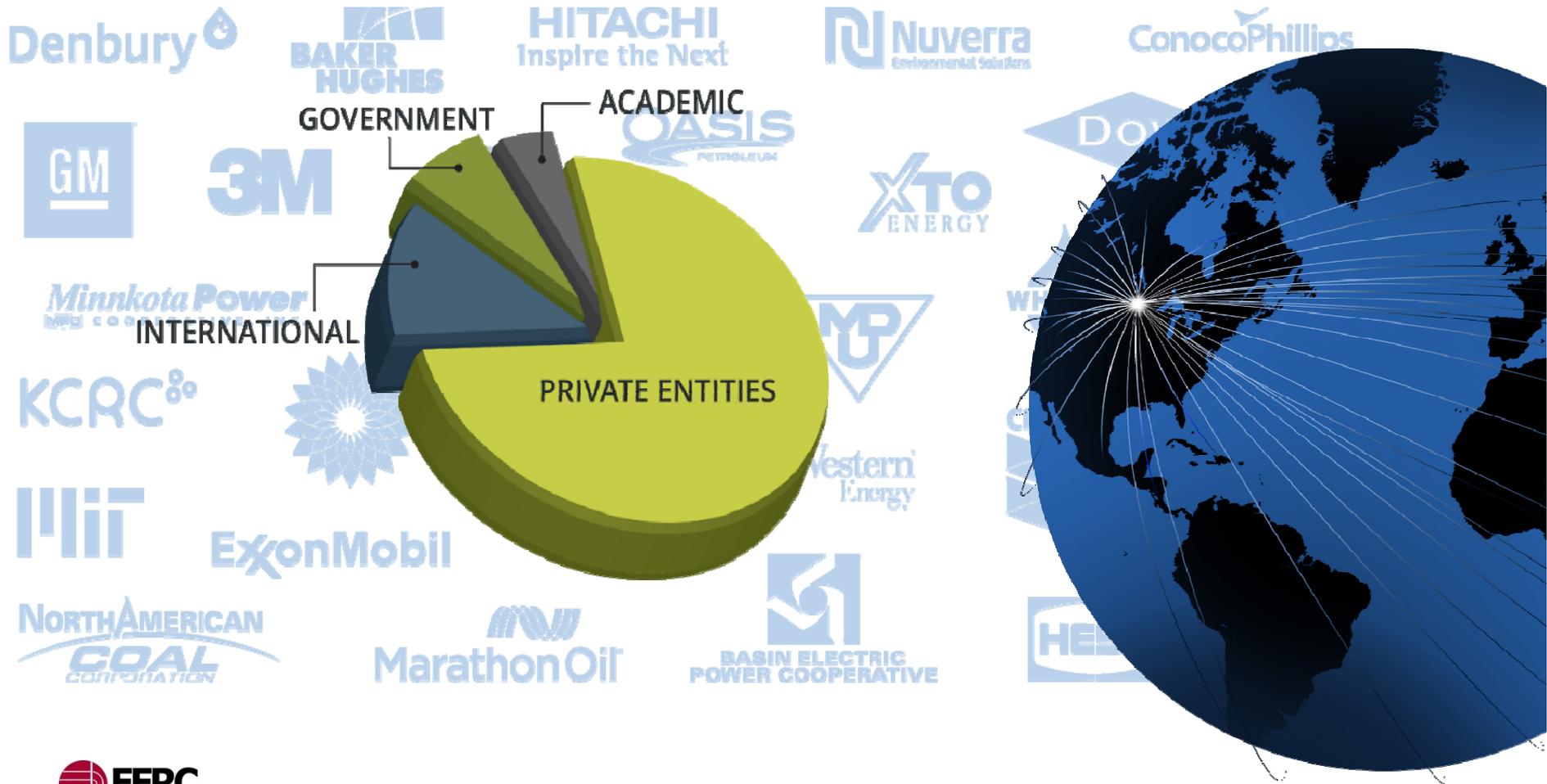


# DECREASE IN OVERHEAD EXPENSES



# WORKING AROUND THE GLOBE

MORE THAN 1300 CLIENTS IN 52 COUNTRIES



# FUNDING SOURCES, FY16

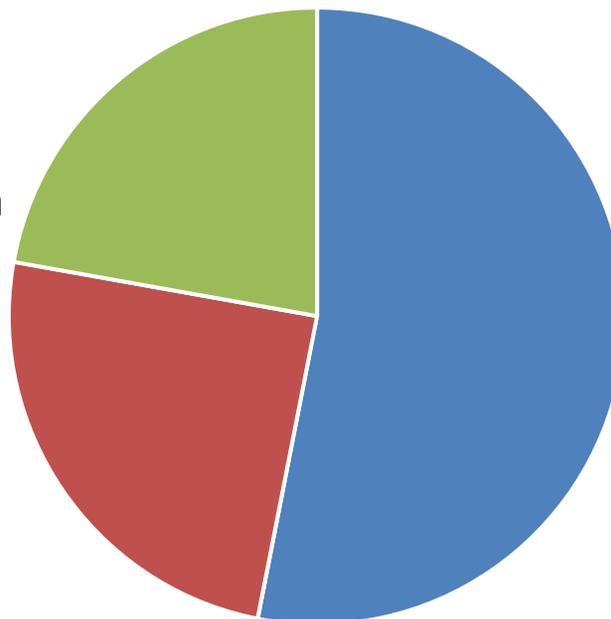
Awards

North Dakota Industrial Commission

- LRC
- LRC/legislative
- OGRC
- REC

Pipeline study

Department of Commerce

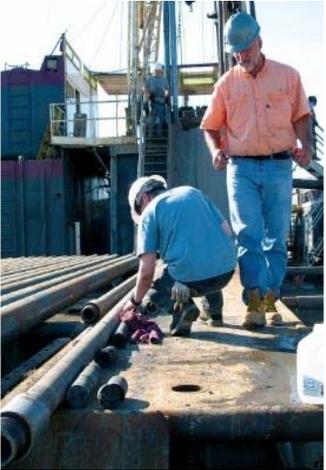


■ Federal ■ State ■ Private Sector

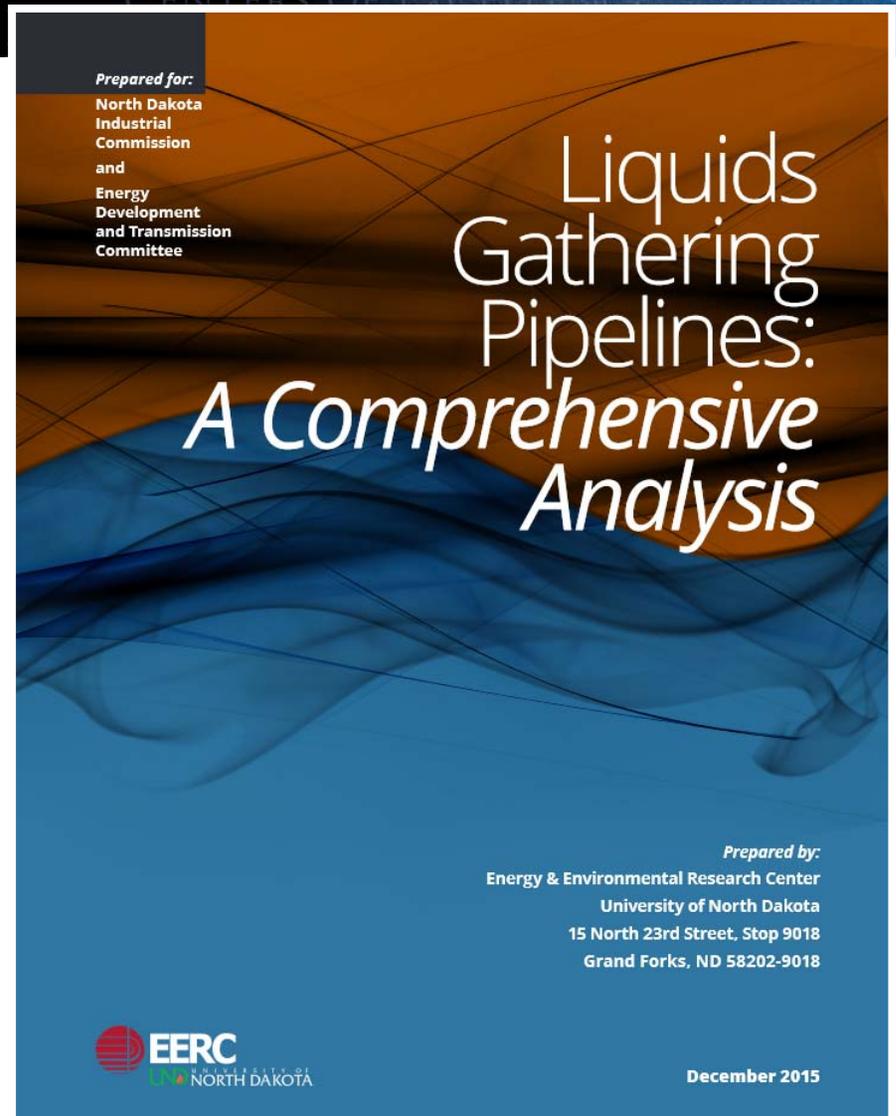
RESEARCH AND DEVELOPMENT PROGRAMS, OPPORTUNITIES, TECHNOLOGY COMMERCIALIZATION  
WORLD-LEADING RESEARCH LABORATORIES  
CENTERS OF EXCELLENCE  
ENVIRONMENTAL TECHNOLOGIES

# CORE PRIORITIES

- Coal Utilization & Emissions
- Carbon Management
- Oil and Gas
- Alternative Fuels and Renewable Energy
- Energy–Water



- 23 recommendations made to NDIC and EDTC ... many now evident in new proposed DMR rule making, currently open to public comment.
- Pilot demonstrations will provide information on the performance of those technologies with greatest potential to lessen the severity of *future* spills and leaks.



# THE BRAVE NEW WORLD – UNCONVENTIONAL RESERVOIRS



## UNCONVENTIONAL LEADERSHIP FOR AN UNCONVENTIONAL RESOURCE



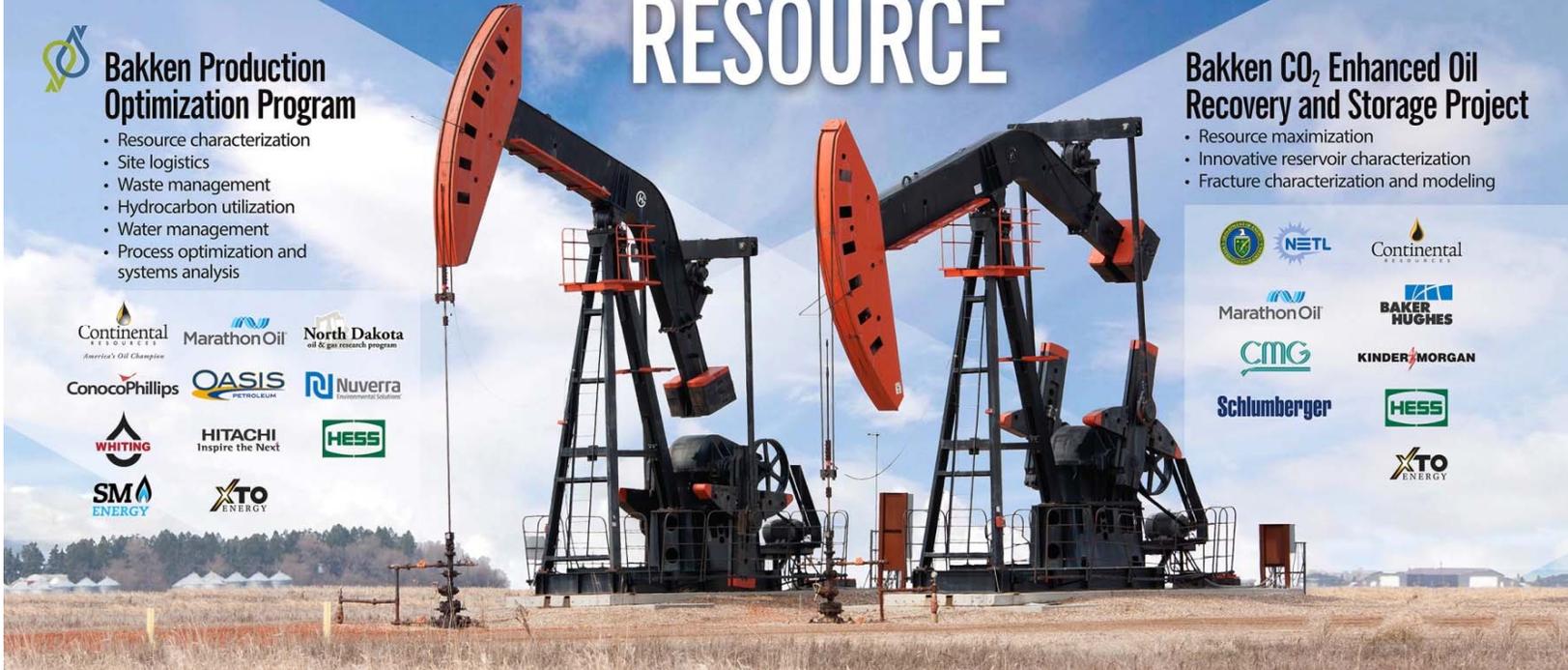
### Bakken Production Optimization Program

- Resource characterization
- Site logistics
- Waste management
- Hydrocarbon utilization
- Water management
- Process optimization and systems analysis



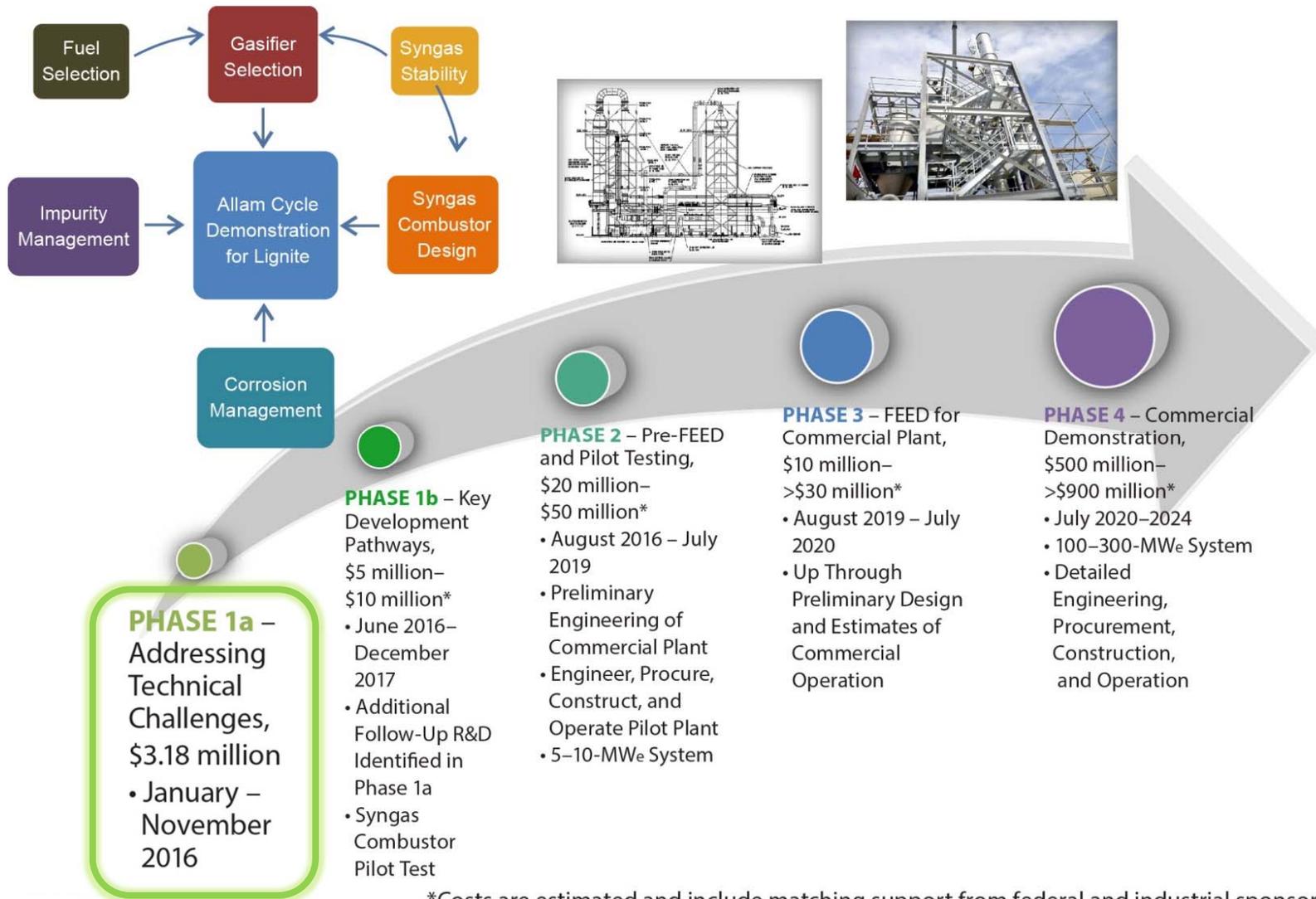
### Bakken CO<sub>2</sub> Enhanced Oil Recovery and Storage Project

- Resource maximization
- Innovative reservoir characterization
- Fracture characterization and modeling



# ALLAM TECHNOLOGY DEVELOPMENT ROAD MAP

## Lignite-Based Allam Cycle Technology Development Road Map

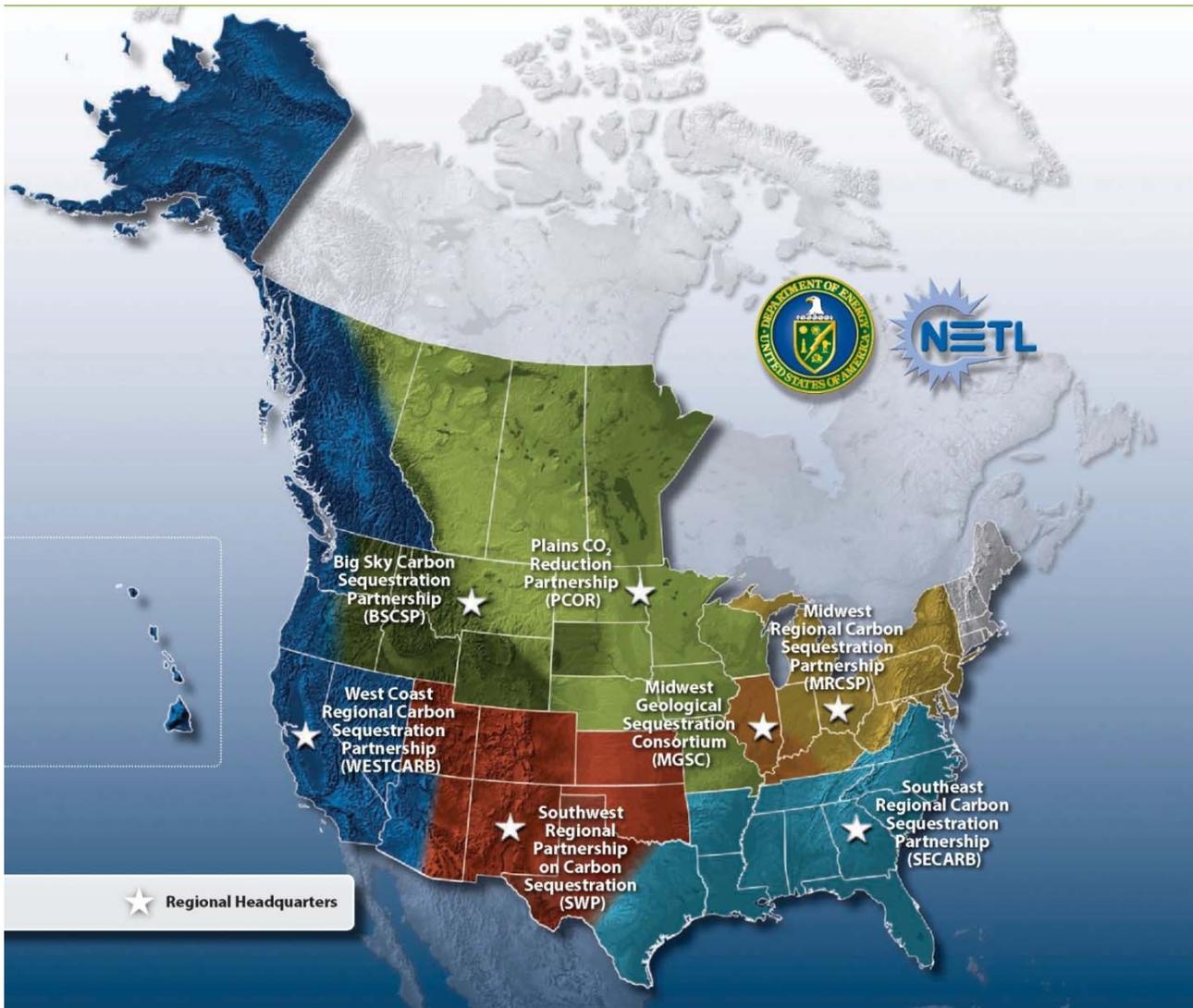


\*Costs are estimated and include matching support from federal and industrial sponsors.

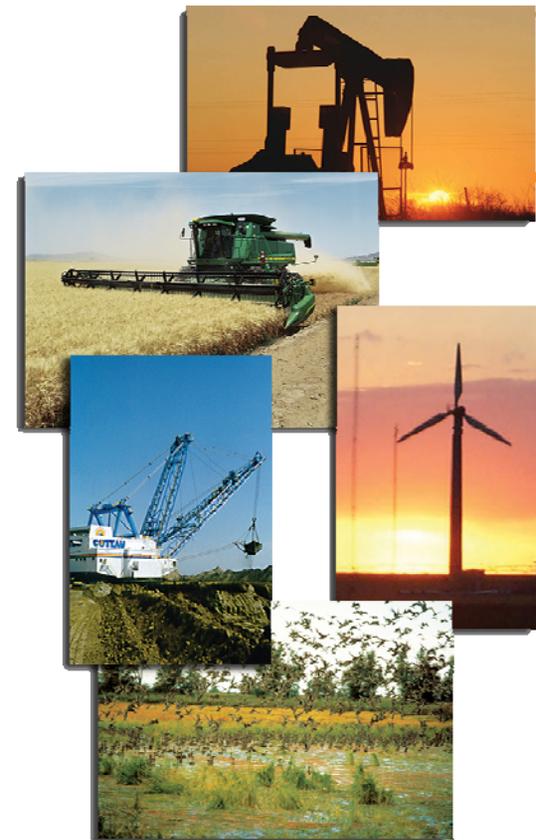
RESEARCH AND DEVELOPMENT PROGRAMS, OPPORTUNITIES FOR TECHNOLOGY COMMERCIALIZATION

# PCOR PARTNERSHIP REGION

CENTERS OF EXCELLENCE ENVIRONMENTAL TECHNOLOGIES

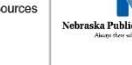


- Nine states
- Four Canadian provinces
- 1,382,089 mi<sup>2</sup>



# PCOR PARTNERSHIP

PCOR Partnership  
2003 – Present

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ENVIRONMENTAL TECHNOLOGIES

# NORTH DAKOTA FIELD DEMONSTRATIONS



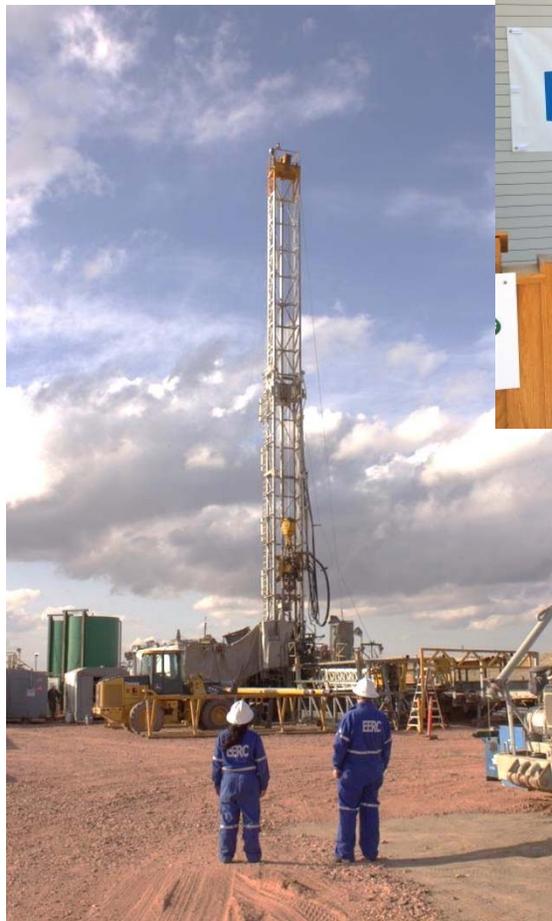
# BOUNDARY DAM – AQUISTORE



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# BELL CREEK

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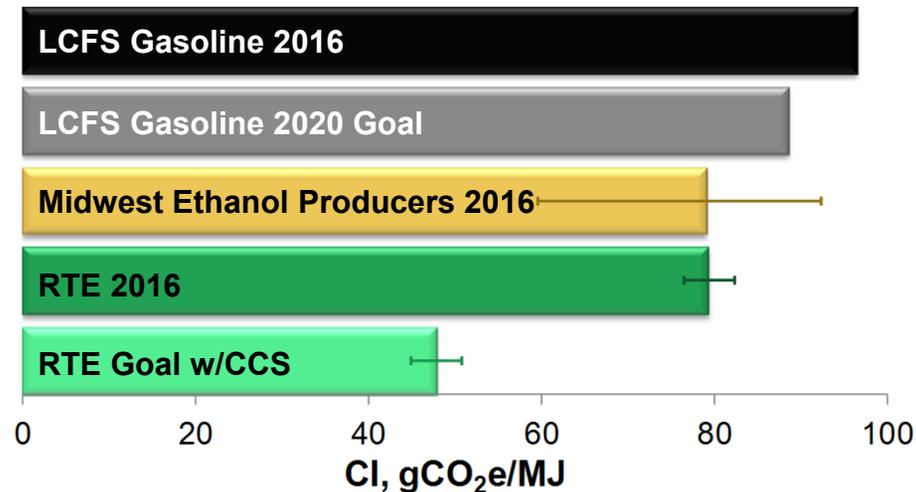


*Bell Creek Water Analyses Results*  
*Prepared for Denbury Onshore, LLC*



# ETHANOL FUTURE WITH CCS

## Current and Projected Carbon Intensity (CI) by Fuel Type



Source: California Air Resources Board (July 2016)

- Maximize California LCFS credits
- Credits based on CI
  - Quantifies carbon footprint
  - Based on cradle-to-grave life cycle analysis (LCA)
- Applicability for Oregon's Clean Fuels Program
  - Passed bill to fully implement in 2016
  - Goal is to reduce average CI by 10% over 10-year period

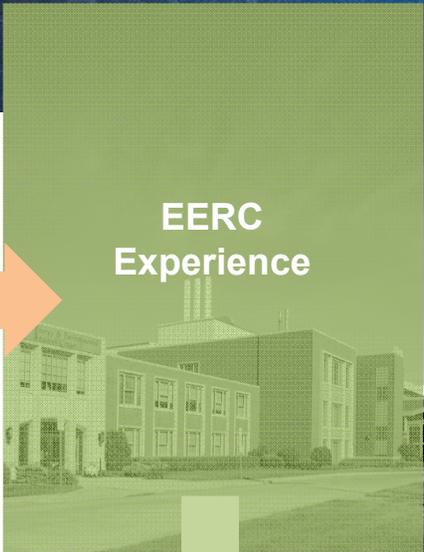
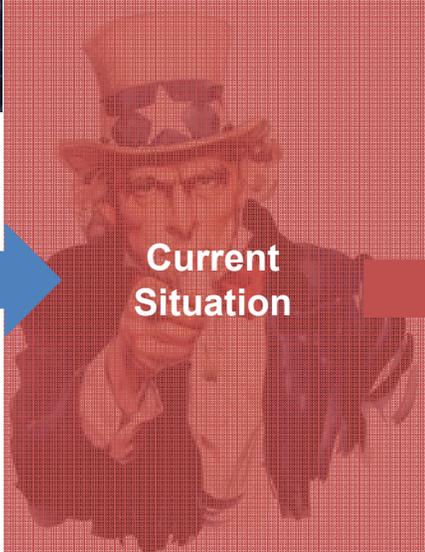
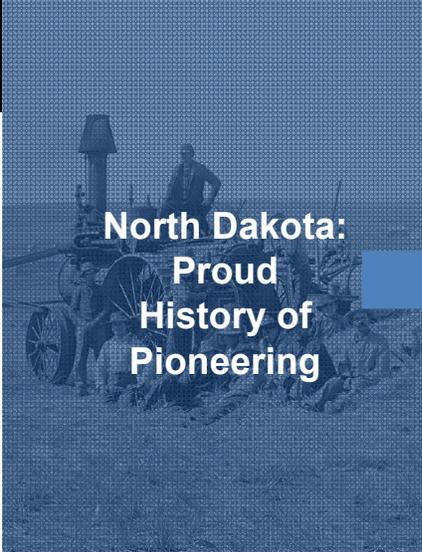
# PROJECT OBJECTIVES AND SCOPE

1. Feasibility study
  - Capture system assessment
  - Site characterization, modeling, simulation
  - Risk assessment, LCA
2. Field implementation plan (FIP)
  - Capture system design
  - Permitting; monitoring, verification, and accounting (MVA)
  - Well design, characterization, and testing
3. Economic analysis
  - Installation and operating costs
  - Potential revenue



**The CETER Group, Inc.**

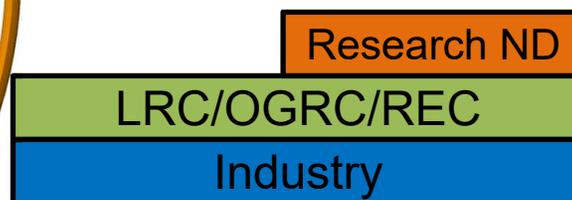




# RESEARCH FUNDING

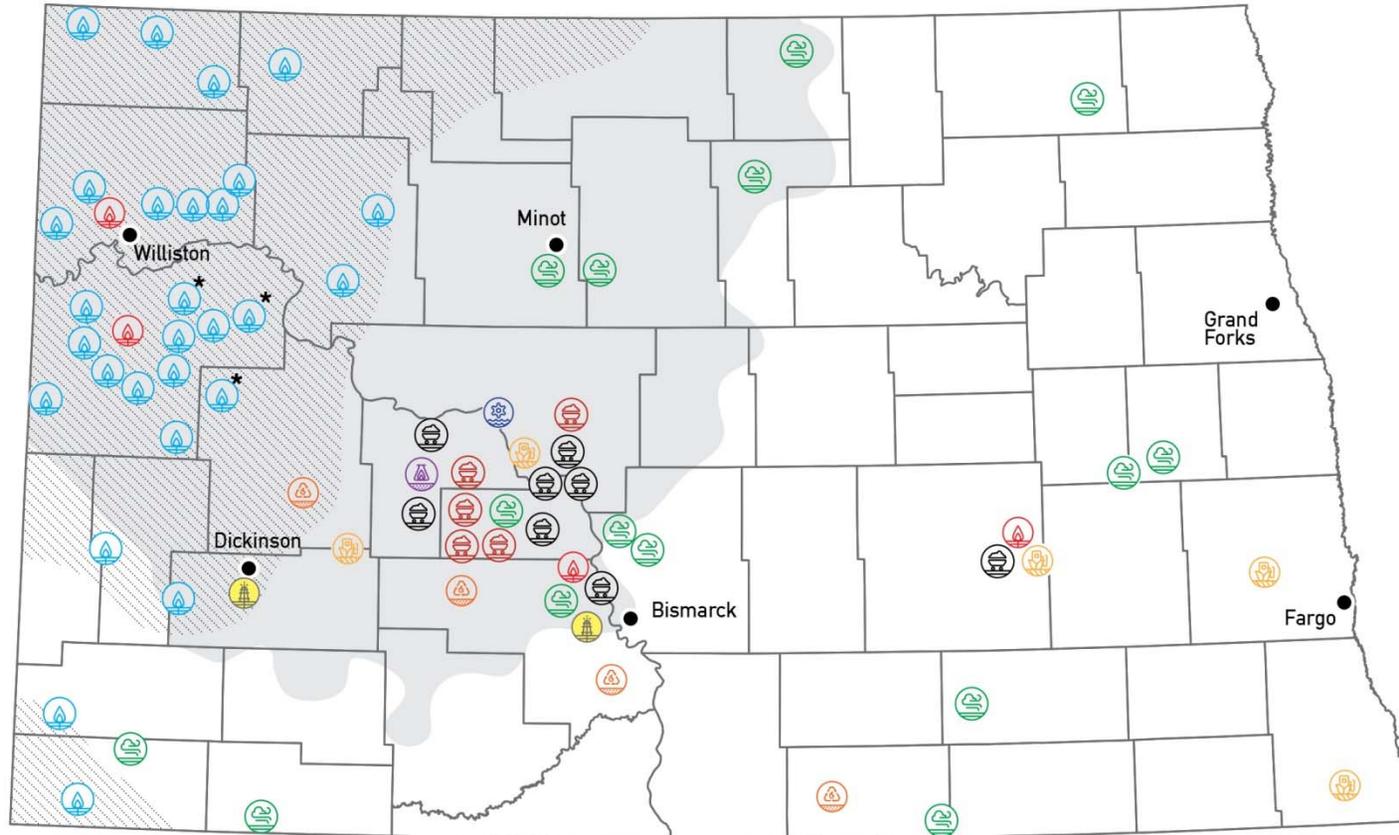
## Previous Projects (federal direct)

- Mercury fundamentals
- Combustion inorganic transformations
- Project Sodium
- CO<sub>2</sub> fundamentals
- Agricultural oil cracking
- Fine particulate characteristics



Fundamentals    Idea    Concept    Prototype    Demonstration    Commercial

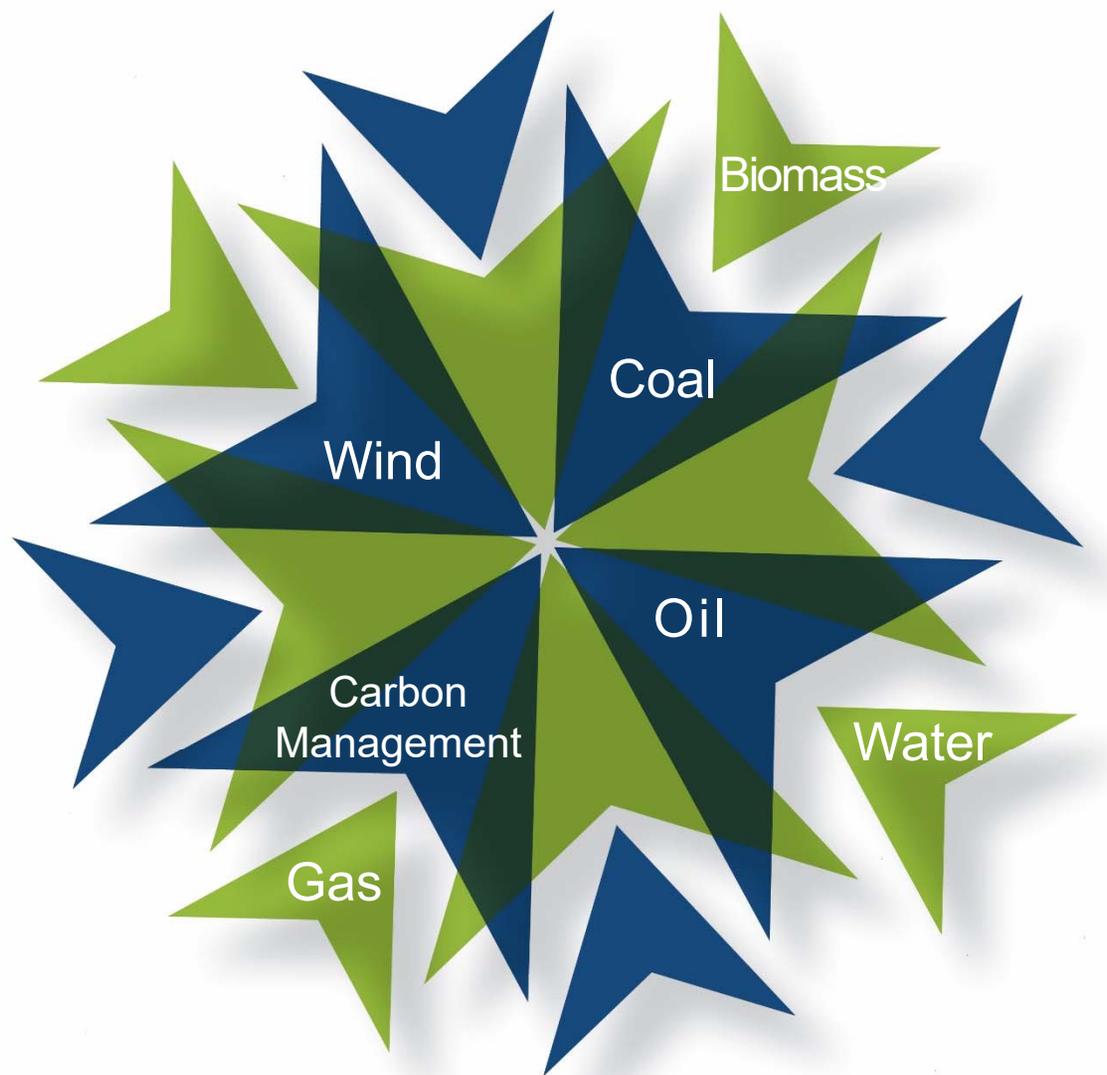
# NORTH DAKOTA ENERGY SITES



- |  |   |   |  |
|--|---|---|--|
|  Natural Gas Processing |  Coal-Based Generation |  Lignite Mine                |  Hydro Power        |
|  Wind Farm              |  Synfuels Plant        |  Ethanol Plant               |  Petroleum Refinery |
|  Bakken Formation       |  Oil Fields            |  Recovered Energy Generation |  Peaking Station    |

\* Under Construction

Map from: *Spotlight on North Dakota Energy 2015.*



# ENERGIZING ND'S FUTURE

- Interim EDTC Meeting
- EmPower Commission
- Energizing ND's Future event
- Joint U.S.–Canada Bakken Workshop



RESEARCH AND DEVELOPMENT PROGRAMS, OPPORTUNITIES FOR TECHNOLOGY COMMERCIALIZATION  
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ENVIRONMENTAL TECHNOLOGIES

# WE CHOOSE TO...

RESEARCH AND DEVELOPMENT PROGRAMS, OPPORTUNITIES FOR TECHNOLOGY COMMERCIALIZATION  
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ENVIRONMENTAL TECHNOLOGIES

“We choose to go to the moon in this decade and do the other things, not because they are easy, but because they are hard, because that goal will serve to organize and measure the best of our energies and skills, because that challenge is one that we are willing to accept...”

– John F. Kennedy, September 12, 1962



# Chemical Looping Combustion (CLC)

Background on CLC:

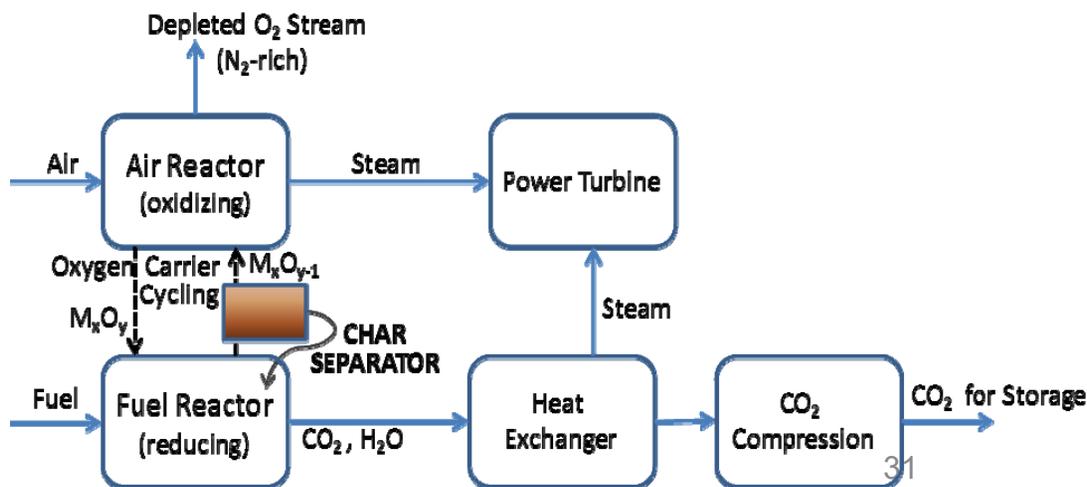
- CLC produces a pure CO<sub>2</sub> product
- No need for expensive and energy-intensive air separation unit (ASU) – by using an oxygen carrier (OC)

Key technical challenges being addressed:

- OC attrition, reactivity and long-term stability
- Optimizing process parameters/reactor design to maximize conversion rates
- Separation of OC from char/ash leaving fuel reactor

Funding:

- 4+ projects - Envergen LLC, US Department of Energy, and General Electric



# CACHYS™ CO<sub>2</sub> Capture Technology Overview

## Project Objective:

- Improve current state-of-the-art (amine scrubbing) by developing a novel sorbent-based, post-combustion CO<sub>2</sub> capture technology

## Focus of efforts:

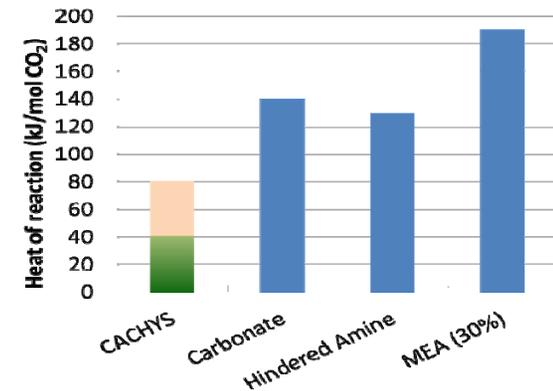
- Low cost chemical adsorbent: supported alkali carbonate – inexpensive materials
- Simple process design: fluidized bed adsorber & moving bed regenerator

## Results:

- High CO<sub>2</sub> Capture: >90% from combustion flue gases with E-CACHYS™ sorbents
- Proprietary chemistry/Unique process conditions: faster kinetics/mass transfer, low sorbent regeneration energy

## Funding:

- US Department of Energy, ND Industrial Commission, ALLETE, SaskPower, Envergen



# Technical and Economic Feasibility Analysis of Next Generation Valley City State University Heating Plant

## Vision:

- Market disruptive technology of integration of activated carbon (AC) production with steam/electricity generation (lower cost AC)
  - Steam Plant needs **fuel**, makes **steam**
  - Carbon plant needs **steam**, makes **fuel**
- Provide opportunity to generate revenue for the university system steam plants with multiple carbon products, produced at low cost from ND feedstocks (lignite & biomass)

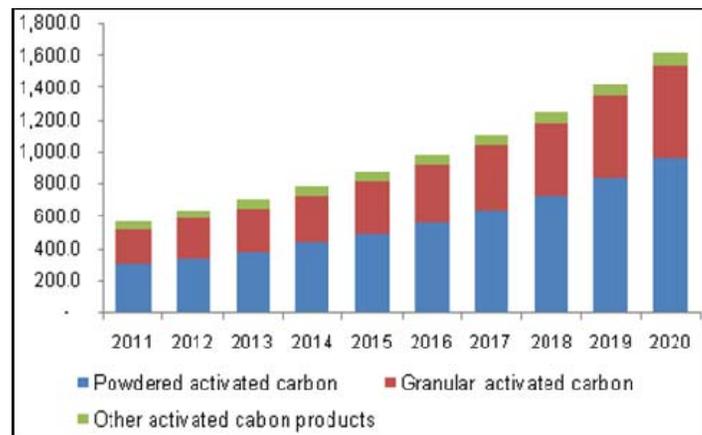
## Project:

- Technical and Economic feasibility of a plant co-located at the VCSU steam plant

## Funding:

- ND Department of Commerce Venture Grant

North American Activated Carbon Market Growth (millions US\$)



Valley City Steam Plant



# Investigation of Rare Earth Element Extraction from North Dakota Coal-Related Feed Stocks

## Background:

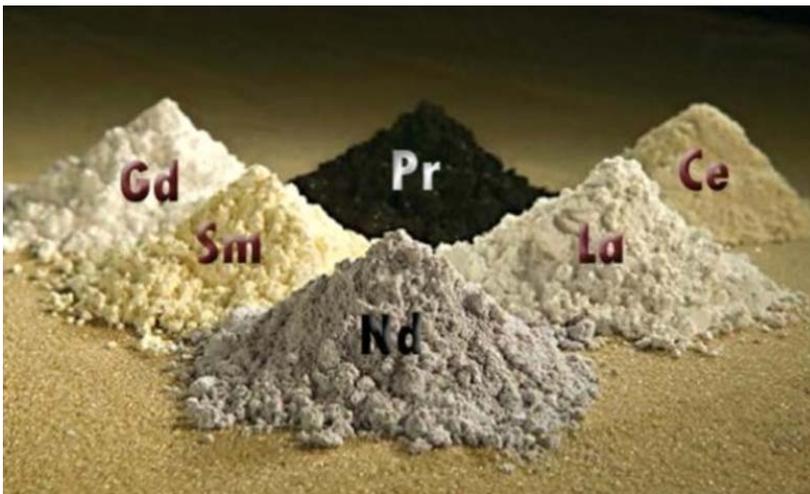
- Analysis of a unique North Dakota coal-related feedstock sources have shown levels of REE+Yttrium over 300 parts per million (ash basis).
- The REEs are mainly associated with the inorganic fraction of the coal in several mineral forms that include phosphates, carbonates, and clay minerals.
- Previous research and preliminary analysis of North Dakota coal-related feedstocks by UND indicates that the REEs are concentrated in the very small particles less than 10  $\mu\text{m}$  in diameter.

## Project:

- To develop high performance, economically viable, and environmentally benign concentrating technologies for coal-related feedstocks to REE concentration of 2% by weight

## Funding:

- US DOE, ND Industrial Commission, Great River Energy, and North American Coal Company



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